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## SS-67F

### Product Description

SS-67F is a low durometer, high elongation, fast curing, high strength, 1-part acetoxy silicone RTV adhesive rubber products developed for silicone rubber bonding. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures. SS-67F works well in manual and automatic dispensing equipment.

### Product Features

- Fast RT cure
- High elongation
- Excellent unprimed adhesion to silicone rubber parts
- Thixotropic paste

### Typical Applications

- Silicone rubber bonding and splicing
- Silicone component fabrication
- Prosthetic assembly and repair

### Chemical Cure System

Acetoxy



## Low Durometer Silicone Rubber Parts Bonder

### Typical Properties

Color	Translucent
Viscosity, cps	500,000
Specific Gravity	1.12
Consistency	Thixotropic Paste
Working Time @ RT	4 Minutes
Tack Free Time @ RT	12 Minutes
Application Rate, 90 PSI g/min	250
Cure Time	72 Hours @ RT
Durometer	20 Shore A
Tensile Strength	350 PSI
Elongation	850%
Peel Strength	75 PPI
Tear Strength	50 PPI
Dielectric Strength	500 V/mil
Dielectric Constant	2.8
Disipation Factor	0.001
Volume Resistivity	$2.0 \times 10^{14}$
Thermal Conductivity	0.0005
Coefficient of Thermal Expansion	$20 \times 10^{-5}$

## **Curing**

Cure speed can be accelerated with increased humidity and heat to very rapid cure times. Typical utilization involves dispensing in open air and after exposure to ambient humidity, a room temperature cured rubber is formed.

## **Solids**

98% solids

## **Adhesion**

Excellent unprimed adhesion to silicone rubber parts.

## **Service Temperature**

-45 to 260°C

## **Limitations**

Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

## **Handling and Safety**

For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to the SDS.

## **Shelf Life**

Sealed containers are guaranteed for 12 months from the ship date when stored in a cool dry area below 70°F.

## **Limited Warranty**

All recommendations, statements and technical data herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as warranty, either expressed or applied. User shall rely on his/her own information and tests to determine suitability of the product for the intended use, and the user assumes all risk and liability resulting from the use of this product. Manufacturer's sole responsibility shall be to replace that portion of product that the manufacturer proves to be defective. Manufacturer shall not be liable to the buyer or any third party for injury, loss or damage directly or indirectly resulting from the use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding by the manufacturer.

This product has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses which implantation within the human body is intended.

\*\*\*\*\*Customized versions available upon request\*\*\*\*\*