

**SS-3303** 

# **Product Description**

SS-3303 is a heat curing, high strength silicone RTV adhesive rubber developed for silicone rubber applications requiring a tough low durometer product. SS-3303 is a 2-part silicone that when heat cured, allows handling of the parts within minutes. SS-3303 works well in manual and automatic dispensing equipment.

### **Product Features**

- Fast 1 to 10 minute heat cure
- Convenient 1:1 mix ratio
- Pourable

# **Typical Applications**

- Silicone rubber parts
- Silicone gasket fabrication
- Prosthetic components

## **Chemical Cure System**

Platinum catalyzed, addition cure



# Low Durometer Heat Cure Silicone Rubber

# **Typical Properties**

Color	<b>Translucent</b>
Viscosity, cps	30,000
Specific Gravity	1.02
Consistency	Thick liquid
Work Time @ RT	4 Hours
Cured @ 150°C	1 - 10 Minutes
Durometer	6 Shore A
<b>Tensile Strength</b>	150 PSI
Elongation	1000%
Tear Strength	<b>20 PPI</b>
<b>Coefficient of Thermal</b>	20 x 10 <sup>-5</sup>
Expansion	

# **Handling Precautions**

This is a platinum cure system product. The catalyst can be deactivated by exposure to sulfur containing compounds like thiols, sulfides, sulfates, organic rubber containing sulfur, nitrogen containing compounds like amines, amides, imides, azides, tin metals or compounds, or tin cured RTV's.

#### **Solids**

98% solids

### Limitations

Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

### **Handling and Safety**

For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to the SDS.

### **Shelf Life**

Sealed containers are guaranteed for 12 months from the ship date when stored in a cool dry area below  $70^{\circ}F$ .

### **Limited Warranty**

All recommendations, statements and technical data herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as warranty, either expressed or applied. User shall rely on his/her own information and tests to determine suitability of the product for the intended use, and the user assumes all risk and liability resulting from the use of this product. Manufacturer's sole responsibility shall be to replace that portion of product that the manufacturer proves to be defective. Manufacturer shall not be liable to the buyer or any third party for injury, loss or damage directly or indrectly resulting from the use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding by the manufacturer.

This product has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses which implantation within the human body is intended.

\*\*\*\*\*Customized versions available upon request\*\*\*\*