



Safety Data Sheet (SDS)  
Industrial Use Only

## 1. Product and Company Identification

**Product:**

**Product Name:** SS-67F Low Modulus Silicone Rubber Parts Bonder  
**Intended Use:** Parts bonder

**Manufacturer/Supplier:**

Silicone Solutions  
338 Remington Road  
Cuyahoga Falls, OH  
**Preparer:** Casey Linx  
**Chemical Family:** Silicone Rubber  
**Emergency Telephone Number:** 330-920-3125

## 2. Hazards Identification

**Classification of the substance or mixture:**

Not classified

**GHS label Elements:**

**Signal word:** No signal word  
**Hazard statements:** No known significant effects or critical hazards

**Precautionary Statements:**

**General:** Not applicable  
**Prevention:** Not applicable  
**Response:** Not applicable  
**Storage:** Not applicable  
**Disposal:** Not applicable

**Other Hazard Information:**

- This product can generate formaldehyde upon exposure above 300 degrees centigrade in atmospheres that contains oxygen. Formaldehyde is a skin, eye, and throat irritant.
- Acetic acid is released upon curing.

## 3. Composition/Information on Ingredients

**Chemical Characterization:**

**Formula:** Mixture

**Composition and Information on Ingredients:** Non-hazardous components of the mixture unless otherwise specified.

Component	CAS #	Approximate % Weight
Methyltriacetoxysilane	4253-34-3	3.0-12.0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

## 4. First Aid Measures

### General Information:

**Ingestion:** Rinse mouth with water several times.

**Skin:** Remove completely with a dry cloth or paper towel. Wash with soap and water.

**Inhalation:** Remove person to fresh air and keep comfortable for breathing.

**In case of eye contact:** Flush with water for fifteen minutes and get medical attention if irritation persists.

**Note to Physician:** None known.

## 5. Firefighting Measures

### Flammability Properties:

**Flash Point:** > 300°C or 600°F

**Ignition Temperature:** Unknown

**Flammable Limits in Air-Upper % :** NA

**Flammability Limits in Air-Lower % :** NA

**Sensitivity to Mechanical Impact:** No

**Sensitivity to Static Discharge:** No

**Extinguishing Media:** All standard firefighting material.

**Special Firefighting Procedures:** None known.

## 6. Accidental Release Measures

**Action to be taken if material is released or spilled:** Scrape up and place in an inert material for disposal. *See Section 8 for protective equipment upon exposure and Section 7 for information on safe handling.*

## 7. Handling and Storage

**Precautions to be taken during handling and storage:** Cure only where appropriate ventilation systems exist, as seen in *Section 8*.

## 8. Exposure Controls/Personal Protection

### Control Parameters:

Components with limit values that require monitoring at the workplace:

Component	CAS #	ACGIH TWA	TLV STEL	OSHA TWA	PEL STEL
Methyltriacetoxysilane	4253-34-3	10 ppm	NE	10 ppm	NE

### Exposure Controls and Protection:

**Engineering Controls:** None known.

**Respiratory Protection:** None required.

**Protective Gloves:** Cloth gloves.

**Eye and Face Protection:** Safety glasses.

**Other Protective Equipment:** None required.

**Ventilation:** Cure in well-ventilated areas.

## 9. Physical and Chemical Properties

### Information on basic physical and chemical properties:

**Boiling Point:** NA

**Vapor Pressure:** NA

**Vapor Density:** NA

**Freezing Point:** NA

**Melting Point:** NA

**Physical State:** Paste.

**Odor:** Vinegar.

**% Volatile by Volume:** < 3

**Evaporation Rate:** < 1

**Specific Gravity:** 1.09

**Density (kg/m<sup>3</sup>):** 1090

**Acid/Alkalinity:** Slightly acidic.

**pH:** NA

**VOC:** NT

**Solubility in Water:** Insoluble.

**Solubility in Organic Solvents:** Partially soluble in toluene.

## 10. Stability and Reactivity

### Chemical Stability:

**Stability:** Stable.

### Reactivity:

**Hazardous Polymerization:** Will not occur.

**Hazardous Thermal Decomposition/Combustion Products:**

- Carbon Dioxide
- Carbon Monoxide
- Silicon Dioxide
- Formaldehyde
- Acetic Acid

**Conditions to Avoid:** None known.

## 11. Toxicological Information

### Product Information on Toxicological Effects:

**Acute Oral LD50:** Unknown.

**Acute Dermal LD50:** Unknown.

**Acute Inhalation LC50:** Unknown.

**Ames Test:** Unknown.

## 12. Ecological Information

### Ecotoxicity:

**Ecotoxicological Information:** Unknown.

**Chemical Fate Information:** Unknown.

## 13. Disposal Considerations

**Disposal Method:** Disposal should be made in accordance with federal, state, and local considerations.

## 14. Transport Information

### General:

**DOT Shipping Name:** NA  
**DOT Hazard Class:** Not DOT regulated  
**DOT Label:** NA  
**UN/NA Label:** NA  
**Placards:** None  
**IATA:** NA  
**IMO IMDG-code:** NA  
**European Class:**  
     RID (OCTI): NA  
     ADR (ECE): NA  
     RAR (IATA): NA

## 15. Regulatory Information

### Regulatory Status and Applicable Laws and Regulations:

**SARA Section 302:** None found.  
**SARA (311, 312) Hazard Class:** None.  
**SARA (313) Chemicals:** None.  
**CPSC Classification:** NA  
**WHMIS Hazard Class:** None.  
**Export Schedule:**  
     B/HTSUS: 3910.00 Silicones in primary form.  
     ECCN: EAR99  
**California Proposition 65:** None.  
**TSCA Inventory Status:** All components of this product are listed (or exempt) on the EPA TSCA inventory.

### Hazard Rating Systems:

**HMIS (scale 0-4):**

- Health = 1
- Flammability = 0
- Reactivity = 0

**NFPA (scale 0-4):**

- Health = 1
- Flammability = 0
- Reactivity = 0

## 16. Other Information

**Revision Date:** 06/20/2016  
**SDS Preparer:** Casey Linx

This product or its components are on the European inventory (EINECS) of existing commercial chemicals. This data is offered in good faith as typical values and not as a product satisfaction. No warranty, either expressed or implied, is made. The recommended handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific content of the intended use.

### Abbreviations and Acronyms:

**OSHA:** Occupational Safety and Health Administration  
**ACGIH:** American Conference of Governmental Industrial Hygienists

**LD50:** Lethal Dose, 50 percent

**LC50:** Lethal Concentration, 50 percent

**DOT:** US Department of Transportation

**IATA:** International Air Transport Association

**ADR:** Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

**IMDG:** International Maritime Code for Dangerous Goods

**NFPA:** National Fire Protection Association (USA)

**HMIS:** Hazardous Materials Identification System (USA)

**WHMIS:** Workplace Hazardous Materials Information System (Canada)