**PRODUCT SHOULD NOT BE USED ON ELECTRONICS, IMAGE IS SIMPLY TO SHOW THAT THE MATERIAL CAN BE BRUSHED**

SS-5005

Product Description

SS-5005 is a 1-part silicone RTV developed for coating applications. SS-5005 offers unprimed adhesion to many metals and plastics. When cured, SS-5005 results in a very flexible and durable silicone adhesive coating. The elastomer resists weathering, ozone, moisture, UV and high temperatures.

Product Features

- Fast UV cure
- Adhesion to metals and many plastics

Typical Applications

- Coating assemblies
- Industrial sealing
- Thin section potting & encapsulation

Chemical Cure System

Acetoxy

Self-Leveling Silicone RTV Adhesive Coating

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Clear</td>
</tr>
<tr>
<td>Viscosity, cps</td>
<td>5,000</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.01</td>
</tr>
<tr>
<td>Consistency</td>
<td>Self-leveling liquid</td>
</tr>
<tr>
<td>Work Time @ RT</td>
<td>10 Minutes</td>
</tr>
<tr>
<td>Tack Free Time @ RT</td>
<td>20 Minutes</td>
</tr>
<tr>
<td>Cure Time</td>
<td>72 Hours @ RT</td>
</tr>
<tr>
<td>Durometer</td>
<td>5 Shore A</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>145 PSI</td>
</tr>
<tr>
<td>Elongation</td>
<td>700%</td>
</tr>
<tr>
<td>Peel Strength</td>
<td>20 PPI</td>
</tr>
</tbody>
</table>

Curing

Cure speed can be accelerated with increased humidity to very rapid cures, exhibiting surprisingly fast adhesion. Typical utilization involves dispensing in open air and ambient humidity to result in a durable adhesive rubber coating.
Solids

75% solids

Adhesion

Excellent unprimed adhesion to plastic, metal and glass

Limitations

Do not use product on head gaskets, solvent or fuel immersion applications. Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

Handling and Safety

For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to the SDS.

Shelf Life

Sealed containers are guaranteed for 12 months from the ship date when stored in a cool dry area below 70°F.

Limited Warranty

All recommendations, statements and technical data herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as warranty, either expressed or applied. User shall rely on his/her own information and tests to determine suitability of the product for the intended use, and the user assumes all risk and liability resulting from the use of this product. Manufacturer’s sole responsibility shall be to replace that portion of product that the manufacturer proves to be defective. Manufacturer shall not be liable to the buyer or any third party for injury, loss or damage directly or indirectly resulting from the use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding by the manufacturer.

This product has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses which implantation within the human body is intended.

*****Customized versions available upon request*****