

SS-2004

Product Description

SS-2004 is a high performance thermally conductive liquid gap filling material. It is formulated to develop a soft, form in place elastomer ideal for coupling hot PC board components to heat sinks. It is supplied as a two part, 1:1 mix ratio silicone that when mixed, cures at room temperature, or when exposed to heat results in a cured elastomer in 5 minutes.

Product Features

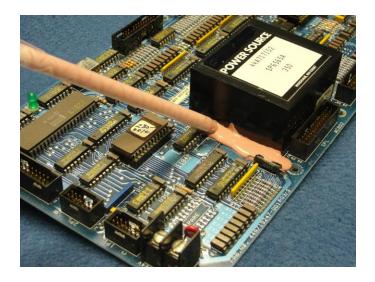
- No odor or byproducts
- 100% solids liquid
- High 2.0 W/m-K thermal conductivity
- Convenient 1:1 mix ratio

Typical Applications

- Electronic component thermal dissipation
- Coupling electronic components
- Form in place heat sink

Chemical Cure System

Platinum catalyzed



Gap Filler 2004 Thermally Conductive Silicone Rubber

Typical Properties

Color	Pink
Viscosity, cps	150,000
Specific Gravity	2.80
Consistency	Paste
Pot life @ RT	60 Minutes
Cured @ RT	120 Minutes
Cured @ 150°C	5 Minutes
Durometer	70 Shore 00
Dielectric Strength	500 volts/mil
Diala -4i - Ca44	7

Dielectric Constant 7

100 Hz

Volume Resistivity 10¹² Ohms/M Thermal Conductivity 2.0 W/m-K

Handling Precautions

This is a platinum cure system product. The catalyst can be deactivated by exposure to sulfur containing compounds like thiols, sulfides, sulfates, organic rubber containing sulfur, nitrogen containing compounds like amines, amides, imides, azides, tin metals or compounds, or tin cured RTV's.

Solids

100% solids

Adhesion

Primerless adhesion to most metals and typical substrates.

Limitations

Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

Handling and Safety

For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to the SDS.

Shelf Life

Sealed containers are guaranteed for 12 months from the ship date when stored in a cool dry area below $70^{\circ}F$.

Limited Warranty

All recommendations, statements and technical data herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as warranty, either expressed or applied. User shall rely on his/her own information and tests to determine suitability of the product for the intended use, and the user assumes all risk and liability resulting from the use of this product. Manufacturer's sole responsibility shall be to replace that portion of product that the manufacturer proves to be defective. Manufacturer shall not be liable to the buyer or any third party for injury, loss or damage directly or indrectly resulting from the use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding by the manufacturer.

This product has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses which implantation within the human body is intended.

*****Customized versions available upon request****