



338 REMINGTON ROAD
CUYAHOGA FALLS, OH 44224
Phone: 330.920.3125 Fax: 330.920.3126

SS-154

Product Description

SS-154 is a UV dual cure neutral silicone RTV adhesive rubber developed for applications requiring fast UV cure. SS-154 is a 1-part silicone that when applied and cured, allows handling of the bonded assembly within seconds. A secondary moisture cure enables full curing in shadowed areas. SS-154 works well in manual and automatic dispensing equipment.

Product Features

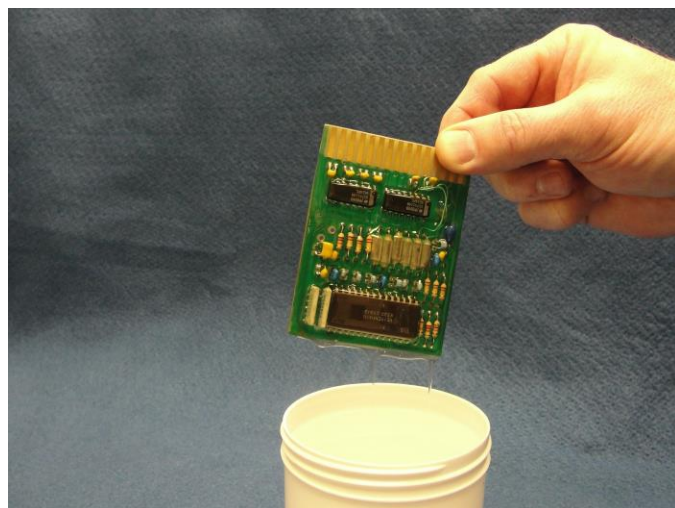
- Fast UV cure
- Convenient UV accelerated instant cure capability
- Excellent unprimed adhesion

Typical Applications

- Conformal coating
- Assembly line adhesive
- Adhesive sealant

Chemical Cure System

UV acrylic with a secondary oxime



UV Dual Cure Silicone Adhesive Sealant

Typical Properties

Color	Clear
Viscosity, cps	6,000-8,000
Specific Gravity	1.02
Consistency	Liquid
Cure Time	24 Hours @ RT
Durometer	31-39 Shore A
Tensile Strength	100 PSI

UV Accelerated Curing

A short term UV exposure results in cured elastomer conditions exhibiting outstanding adhesion.

Solids

98% solids

Adhesion

Excellent unprimed adhesion to plastic, metal and glass

Limitations

Do not use product on head gaskets, solvent or fuel immersion applications. Allow to fully cure before putting assembly into service. Ensure enough product remains between flanges to be effective in an assembly.

Handling and Safety

For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to the SDS.

Shelf Life

For maximum shelf life, this product must be kept frozen. Sealed containers are guaranteed for 12 months from the ship date when stored in a freezer.

Limited Warranty

All recommendations, statements and technical data herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as warranty, either expressed or applied. User shall rely on his/her own information and tests to determine suitability of the product for the intended use, and the user assumes all risk and liability resulting from the use of this product. Manufacturer's sole responsibility shall be to replace that portion of product that the manufacturer proves to be defective. Manufacturer shall not be liable to the buyer or any third party for injury, loss or damage directly or indirectly resulting from the use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding by the manufacturer.

This product has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses which implantation within the human body is intended.

*******Customized versions available upon request*******