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# PSA-16

## Product Description

PSA-16 is a heat curing, high strength pressure sensitive adhesive developed for silicone rubber applications requiring a tough low durometer product. PSA-16 is a 2-part silicone that when heat cured, allows handling of the parts within minutes. PSA-16 works well in manual and automatic dispensing equipment.

## Product Features

- Fast 1-10 minute heat cure
- 16:1 mix ratio
- Thick paste

## Typical Applications

- Tacky rubber pads
- Temporary adhesive
- Prosthetic components

## Chemical Cure System

Platinum catalyzed, addition cure



# High Tack Heat Cure Silicone Rubber

## Typical Properties

Color	Translucent
Viscosity, cps	200,000
Specific Gravity	1.05
Consistency	Thick Paste
Work Time @ RT	20 Minutes
Cure Time @ 150°C	1 Minute
Durometer	6 Shore A
Tensile Strength	200 PSI
Elongation	1000%
Tear Strength	60 PPI
Coefficient of Thermal Expansion	20 x 10 <sup>-5</sup>

## Handling Precautions

This is a platinum cure system product. The catalyst can be deactivated by exposure to sulfur containing compounds like thiols, sulfides, sulfates, organic rubber containing sulfur, nitrogen containing compounds like amines, amides, imides, azides, tin metals or compounds, or tin cured RTV's.

## **Solids**

**98% solids, contains no solvents**

## **Adhesion**

**This product offers primerless adhesion to plastics, metals and typical substrates.**

## **Limitations**

**Allow to fully cure before putting assembly into service.**

## **Handling and Safety**

**For maximum shelf life, keep containers sealed when not in use. Keep out of the reach of children. Uncured sealant irritates eyes and skin. Refer to the SDS.**

## **Shelf Life**

**Sealed containers are guaranteed for 12 months from the ship date when stored in a cool dry area below 70°F.**

## **Limited Warranty**

**All recommendations, statements and technical data herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as warranty, either expressed or applied. User shall rely on his/her own information and tests to determine suitability of the product for the intended use, and the user assumes all risk and liability resulting from the use of this product. Manufacturer's sole responsibility shall be to replace that portion of product that the manufacturer proves to be defective. Manufacturer shall not be liable to the buyer or any third party for injury, loss or damage directly or indirectly resulting from the use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding by the manufacturer.**

**This product has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses which implantation within the human body is intended.**

**\*\*\*\*\*Customized versions available upon request\*\*\*\*\***